

CAN.

TOLERANCE: ± .007" ON DECIMAL DIMENSIONS AND ± 1/64" ON FRACTIONAL DIMENSIONS UNLESS OTHERWISE SPECIFIED

NOTIFY ENGINEERING DEPT. OF ALL CHANGES. DO NOT SCALE DRAWING

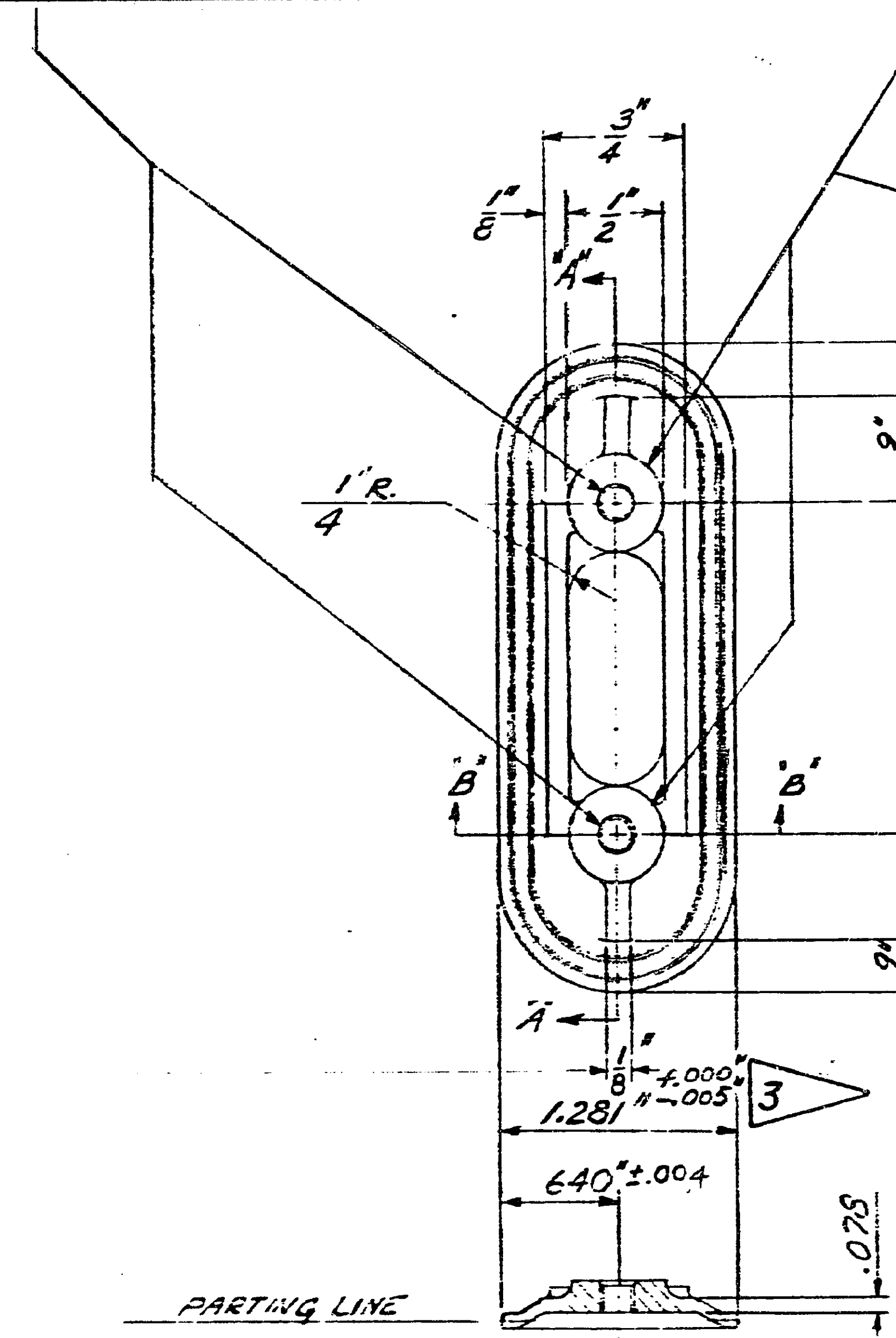
P/N	MATERIAL	DESCRIPTION	LOWEST APPLICABLE REVISION LEVEL OF SHEET 1 OF DRAWING	STATUS
10-39534-11	▶	AS CAST (FLASH TRIMMED)	D	DISCON
10-39534-0	▶	CAST & MACH.	E	ACTIVE

.140^{±.002} MAJOR DIA. WITH .133^{±.002} MINOR DIA.
 CORED HOLE, & 3/16" DIA X 90° INCL. ANGLE
 CTRSK BOTH SIDES & #8-32 NC, 2 TAP 2-HOLES.

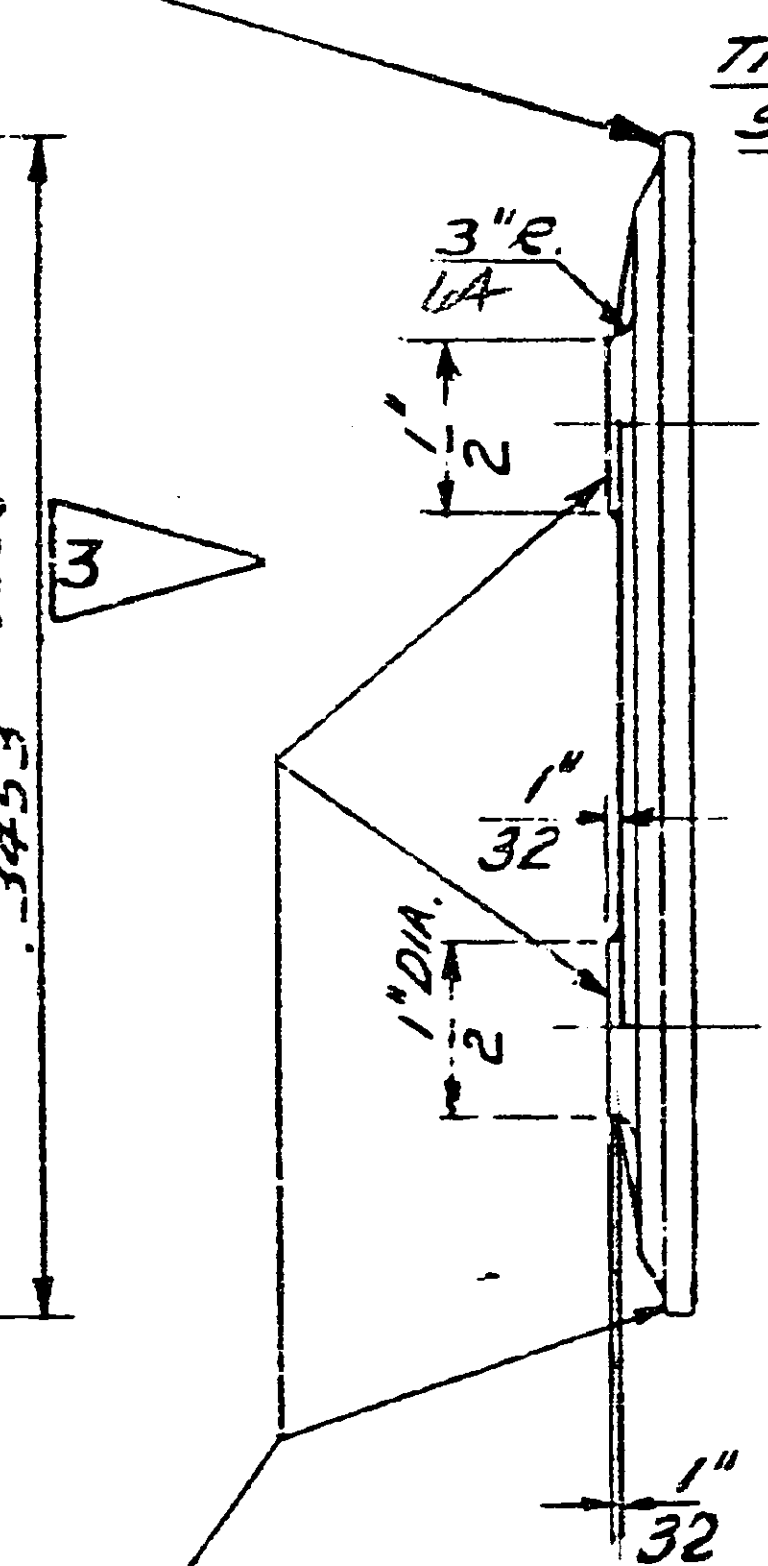
NO EJECTOR PINS TO BE LOCATED ON THESE SURFACES. PIN MARKS TO BE CRUSHED AND FLATTENED

LAST CHARACTERISTIC CLASSIFICATION NONE

PARTING LINE 3

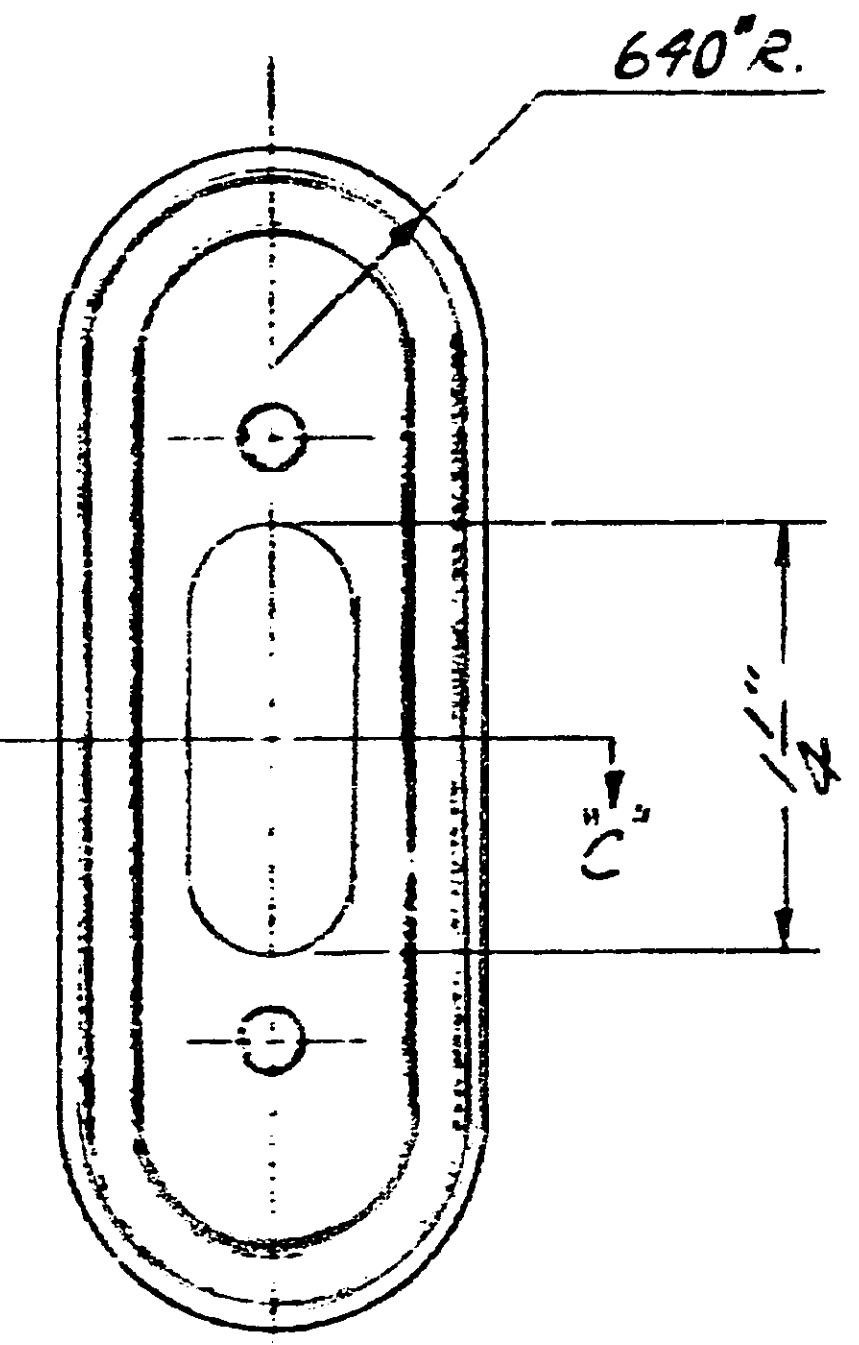


SECTION B-B



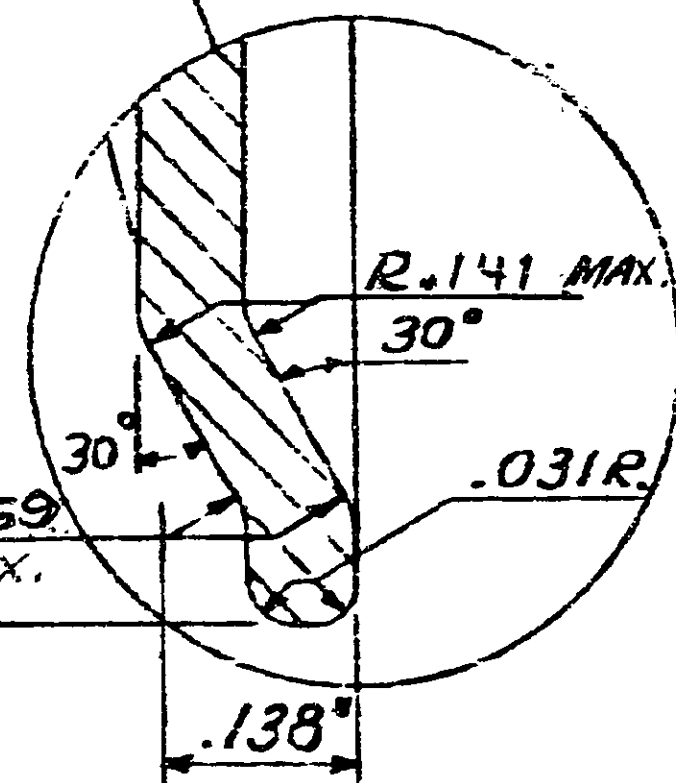
SECTION A-A

SECTION C-C



THESE SURFACES TO BE FLAT AND PARALLEL TO WITHIN .006 OF EACH OTHER. DIE IMPERFECTIONS RAISED ON PART TO .010 LOCALLY ARE ACCEPTABLE.

.055 TYP
.078



NOTES:

- MATERIAL: DIE CAST ALUMINUM, ALLOY 5C84B, PER ASTM B85, (COMMERCIAL DESIGNATION ANSI 380)
- WHEELABRATE PER J.S.CO. ENG. SPEC. #03-39-9.

3 PARTING LINE FLASH IS ALLOWED TO A MAX. OF .005 BEYOND THE PERIPHERY OF THE PART AS CONTROLLED BY THE 1.281 AND 3.453 MAX DIMENSIONS.

REV	DESCRIPTION	BY	DATE
E	H94-41	MD	6-20-94
D	85-327	JP	6-7-85
C3	84-291	R.H.	6-84
C2	84-263	K.P.H.	5-84
C1	84-202	R.I.	3-84
	C.O. 44137	R.G.	1-81
	C.O. 43742	K.F.W.	1-81
	A.C.O. 42606	R.G.	3-81
		J.C.	1-81
	#10 TO #8 TAP	J.C.	6-81

FIRST USED ON ASSEMBLY: 59-1			
NO. 4 PIETRY TYPE			
VALVE FOR			
V-310 & V-3300			
NAME	DIAPHRAGM RETAINER		
PART NO.	SEE CHART		
DRAWN	CHKD	APRD	SCALE: 12:1
J.C.	R.P.	R.P.	DATE: 2-15-62
DRAWING NO.			
60626			

REV. E