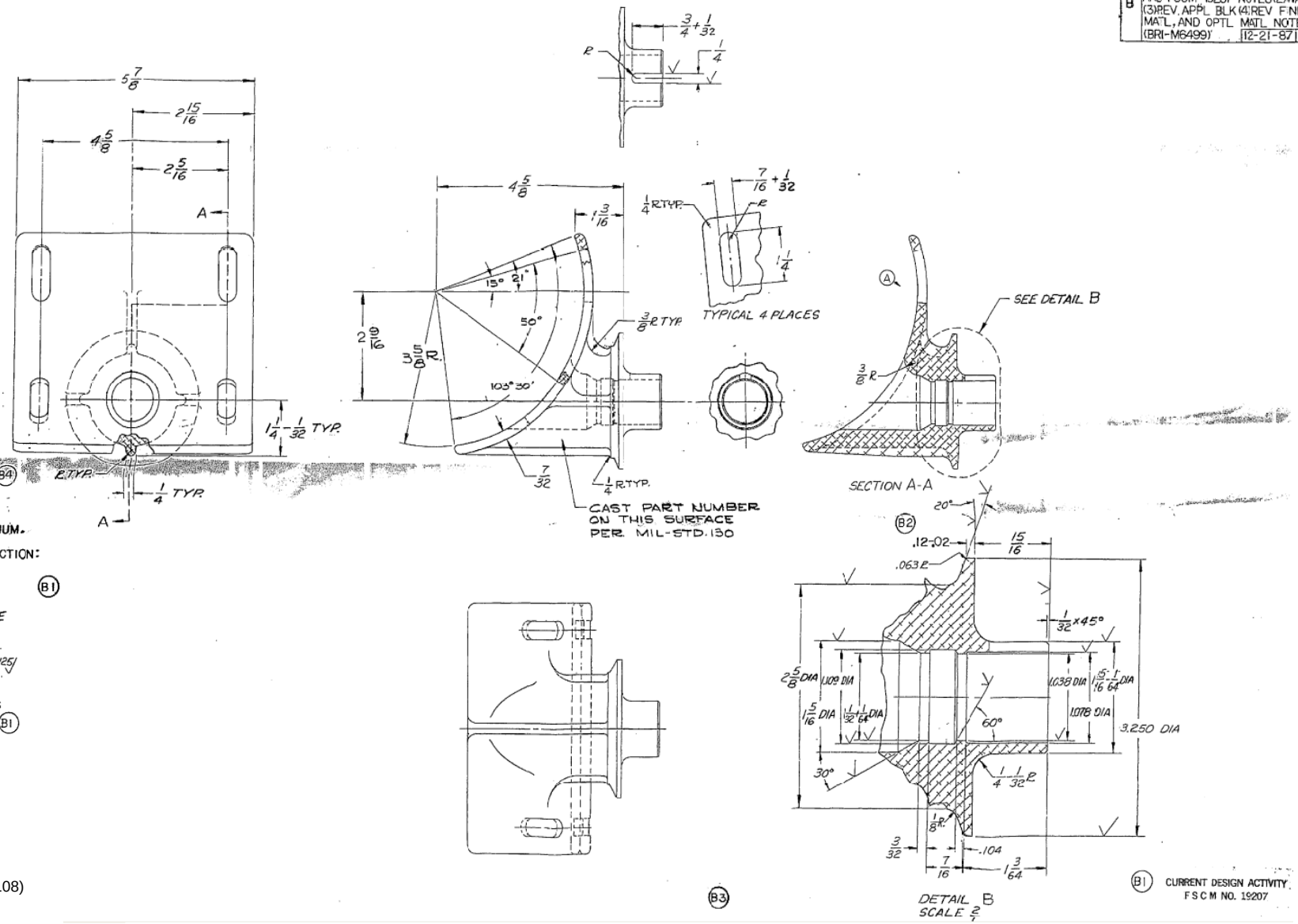
图纸中尺寸为英寸，1英寸=25.4毫米

产品重量约644克

REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL
A	R. REMOVED	6-9-88	[illegible]
B	(1) ADDED Q.A.R., CASTING, DOD-STD-100 AND FSCM 19207 NOTES (2) WAS .113 (3) REV. APPL. BLK (4) REV FINISH MAT'L, AND OPTL MAT'L NOTES (BRI-M6499)	12-21-87	KLW



PROTECTIVE FINISH:
CLEAN AND TREAT PER MIL-C-5541.
PRIME PER SPEC. MIL-P-23377, MIL-P-53030 OR MIL-P-53022.
DRY FILM THICKNESS 0.8-1.2 MILS.
TOP COAT COLOR GLOSS WHITE PER SPEC. MIL-C-22750.
DRY FILM THICKNESS 1.0 MIL MINIMUM. (B4)

CASTING CLASSIFICATION AND INSPECTION:
CLASS 4 PER MIL-STD-2175 (B1)

MACHINED SURFACES TO BE FREE OF PRIME & PAINT

SURFACES MARKED √ TO HAVE 125√

QUALITY ASSURANCE REQUIREMENTS (QARS) APPLY TO THIS DRAWING. (QAR NO. SAME AS PART NO.) (B1)

MUST BE FREE OF BURRS & SHARP EDGES

FILLETS & CORNER RADII TO BE 3/32 UNLESS OTHERWISE SPECIFIED

OPTIONAL MATERIAL NOTE (B4)
ALUMINUM ALLOY CASTING
355.0-T6 OR 356.0-T6 (ASTM - B 108)
SPEC. QQ-A-596

MATERIAL NOTE: (B4)
ALUMINUM ALLOY CASTING
ALLOY 355.0-T6 OR 356.0-T6
SPEC. QQ-A-601
INTERPRET IN ACCORDANCE WITH STANDARDS PRESCRIBED BY DOD-STD-100 (B1)

(B3)

(B1) CURRENT DESIGN ACTIVITY
FSCM NO. 19207

INCH

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

TOLERANCES ON

DECIMALS
.XX ±.00
.XXX ±.000

ANGLES
±0°

FRACTIONS
±0/0

CONTRACT N

CONTRACTOR

DRAWN BY

DATE (YY-MM-DD)

CHECKED BY
P. KIM

ENGINEER
P. KIM

DRAWING APPROVAL
P. KIM

MATERIAL ENGINEER
P. KIM

DESIGN APPROVAL
J. KWON

CASTING TOLERANCE ± 1/32
UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ON
FRACTIONS ± 1/64 DECIMALS ± .005 ANGLES ± 1°
MATERIAL
SEE NOTE
HEAT TREATMENT
FINAL PROTECTIVE FINISH
SEE NOTE

ORIGINAL DATE ON DRAWING 3 FEB 1962
DRAFTSMAN
CHECKER
TRACER
CHECKER
ENGR
SUBMITTED
APPROVED BY ORDER OF THE CHIEF OF ORDNANCE
Ralph L. Snyder
ORD CORPS

Bracket, Mount

0WLD2